

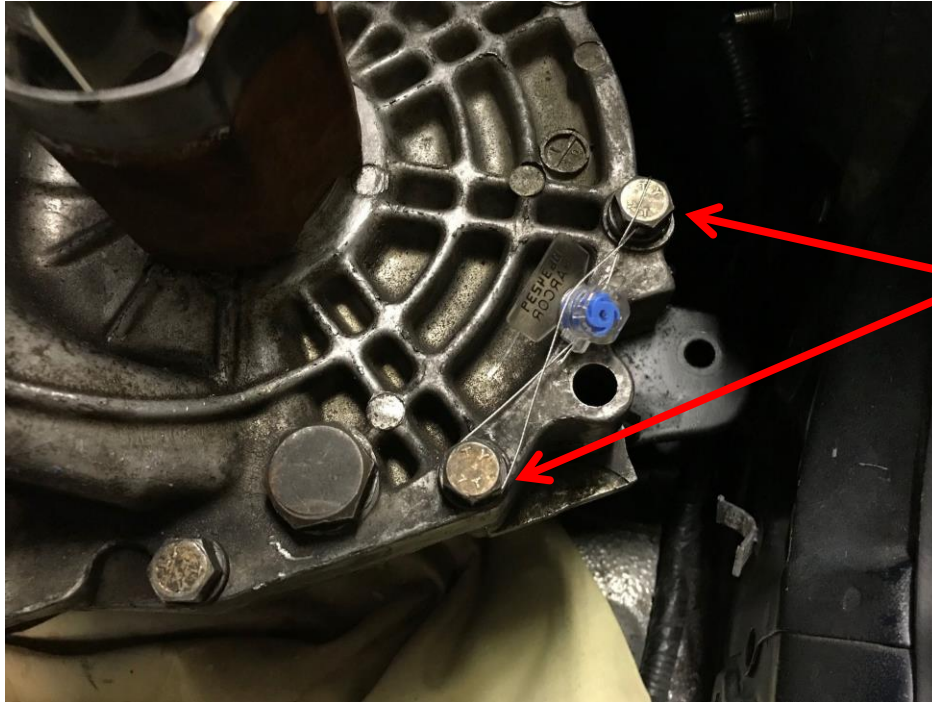
# CEMC Engine Sealing Procedure

## 3rd Category – Touring Cars, Group 3E – Circuit Excel

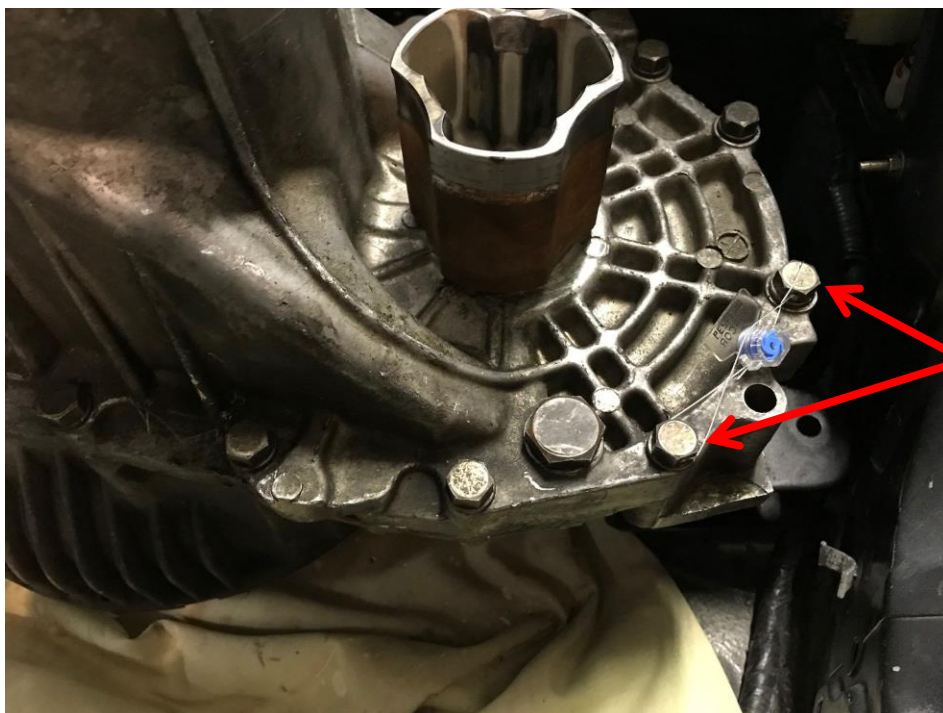
### The Sealing of Existing Gearboxes

This is the location of the Seal required for Existing gearboxes that are currently in a car or have come out of a wreck or spare car.

- Installation of Gearbox Seal is to have two bolts to the right of the drain plug drilled out to 2mm.
- A Sealer may instruct owner to drill the bolts out prior to sealing to aid the installation of the seal and the process.



These are the two bolts that will be drilled out.



Wire placed between these two bolts to the right of drain plug.